

A SIMULATION STUDY ON A QUEUEING SYSTEM AT PSYCHIATRIC AND
MENTAL HEALTH OUTPATIENT DEPARTMENT OF A GENERAL
HOSPITAL IN SOUTH PENINSULAR MALAYSIA

SITI HAJAR BINTI MOHD ARIFF

A thesis submitted in
fulfilment of the requirement for the award of the
Degree of Master of Science

Faculty of Applied Sciences and Technology
Universiti Tun Hussein Onn Malaysia

OCTOBER 2023

DEDICATION

This thesis is specially dedicated to the youths and the community. May this research provide good input and help for future studies.



ACKNOWLEDGEMENT

In the name of Almighty Allah, the Most Beneficent, the Most Merciful, with Whose Permission, I have been able to successfully complete my Master of Science (Industrial Statistics). First of all, I would like to express my sincere appreciation and gratitude to my supervisors, Dr. Muhamad Ghazali bin Kamardan and Dr. Suliadi Firdaus bin Sufahani, for their valuable guidance, relentless support, continuous encouragement right from the beginning until the end of my study, and the faith that they have in me. I would also like to express my sincere gratitude to my family for their patience, understanding and support throughout my years of studies in the university. Thank you for your trust in me.

Special appreciations go to all the staffs and lecturers in the Faculty of Applied Science and Technology (FAST) and the Centre of Graduate Studies (CGS), Universiti Tun Hussein Onn Malaysia (UTHM), for providing their rendered services.

My special thanks go to my colleagues, for sharing their opinions, which have helped ease my Msc journey.

Last, but not least, thank you to Amiera Nadhirah, Nur Farzana, Putri Syahni and Azyati, my juniors, who willingly spent their time with me, during the data collection period.

ABSTRACT

The management of an outpatient department is quite difficult. Despite a shortage of doctors and nurses, the number of patients visiting the outpatient department increases year after year. Long wait times for treatment at the department are always a major issue for management and to make matters worse, the consultation time is always much shorter than the waiting time. Therefore, the purpose of this study is to simulate the queueing system in the Psychiatric and Mental Health outpatient department in a local hospital in South Peninsular Malaysia. Particularly, it aims to analyse the waiting time at the outpatient department and propose potential solution. The Arena simulation software is used to develop a simulation model that illustrates the outpatient department. Arena software is used because it provides graphical simulation-modeling and analysis modules that can be used to build a wide array of simulation models. In addition, data were collected at the outpatient department for a month due to the approval from the Ministry of Health. The data gathered was used in the model improvement process. Then, the data was analysed to present the actual and simulated results. The findings exhibit from the analysis show that long waiting time does exist in the queueing system where patients need to wait more than three hours to receive treatment and two hours just to take the medication at the pharmacy. Based on the analysis of improvement, a solution was proposed to reduce patient waiting time. The proposed improvement was to add a suitable number of servers at the consultation room and pharmacy so that it is possible to be implemented at the Psychiatric and Mental Health outpatient department. This research helped the outpatient department to analyse and evaluate the current queueing system so that the real occurrences would not be interrupted. In all, the study is expected to be helpful as a managerial reference for the administrator of the outpatient department, mainly in reviewing and upgrading the existing queueing system.

ABSTRAK

Jabatan pesakit luar adalah jabatan yang sangat mencabar untuk diuruskan. Walaupun kekurangan doktor dan jururawat, jumlah pesakit yang mengunjungi jabatan pesakit luar meningkat dari tahun ke tahun. Masa menunggu yang lama untuk rawatan di jabatan selalu menjadi masalah utama pengurusan dan menambah burukkan lagi keadaan, masa rawatan selalunya lebih pendek daripada masa menunggu. Oleh itu, tujuan kajian ini adalah untuk mensimulasikan sistem penggiliran di jabatan pesakit luar di sebuah hospital tempatan di Selatan Semenanjung Malaysia. Tujuan utamanya adalah untuk menganalisis masa menunggu di jabatan pesakit luar dan mencadangkan penyelesaian yang bersesuaian. Perisian simulasi Arena digunakan untuk membina model simulasi yang menggambarkan jabatan pesakit luar. Di samping itu, data dikumpulkan di jabatan pesakit luar selama sebulan. Data yang dikumpulkan digunakan dalam proses penambahbaikan model. Kemudian, data dianalisis untuk menunjukkan keadaan sebenar dan simulasi di jabatan pesakit luar. Hasil analisis menunjukkan bahawa masa menunggu yang lama memang wujud di dalam sistem penggiliran di mana pesakit perlu menunggu lebih dari tiga jam untuk menerima rawatan dan dua jam hanya untuk mendapatkan ubat di farmasi. Berdasarkan analisis penambahbaikan, satu penyelesaian dicadangkan untuk mengurangkan waktu menunggu pesakit. Penambahbaikan yang dicadangkan adalah dengan menambahkan bilangan kaunter yang sesuai di ruang rawatan dan farmasi yang mana dapat dilaksanakan di jabatan pesakit luar. Kajian ini membantu jabatan pesakit luar menganalisis keadaan semasa sistem penggiliran tanpa mengganggu keadaan semasa yang berlaku di jabatan tersebut. Secara keseluruhan, kajian ini bermanfaat sebagai rujukan pihak pengurusan pentadbir jabatan pesakit luar untuk mengkaji dan menaik taraf sistem penggiliran yang sedia ada.

CONTENTS

TITLE	i
DEDICATION	iii
ACKNOWLEDGEMENT	iv
ABSTRACT	v
ABSTRAK	vi
CONTENTS	vii
LIST OF TABLES	x
LIST OF FIGURES	xii
LIST OF SYMBOLS AND ABBREVIATIONS	xiv
LIST OF APPENDICES	xv
LIST OF PUBLICATION	xvi
CHAPTER 1 INTRODUCTION	1
1.1 Background of study	1
1.2 Problem statement	3
1.3 Objectives of study	3
1.4 Scope of study	4
1.5 Significant of study	4
1.6 Thesis organization	4
CHAPTER 2 LITERATURE REVIEW	6
2.1 Queueing theory and modelling	6
2.2 Basic queueing model	8
2.3 Simulation	9
2.4 Arena Simulation software	10
2.4.1 Arena model window	11

2.4.2	Flowchart modules and data modules	12
2.5	Application of simulation in healthcare	13
2.6	Application of queueing and simulation in Malaysian healthcare	16
2.7	Summary	18
CHAPTER 3	METHODOLOGY	19
3.1	Research design	19
3.2	Layout of outpatient department system	21
3.3	Collected data	24
3.4	Queueing model description	25
3.5	Multiple server queueing model	28
3.5.1	Multiple parallel servers	28
3.5.2	Multiple parallel servers with system limit	30
3.6	Fitting of data to distributions	31
3.7	Random numbers and Monte Carlo simulation	34
3.8	Simulation with Arena	35
3.8.1	Create flowchart module	38
3.8.2	Assign flowchart module	38
3.8.3	Decide flowchart module	39
3.8.4	Process flowchart module	40
3.8.5	Record flowchart module	40
3.8.6	Dispose flowchart module	42
3.9	Validation and verification	42
CHAPTER 4	RESULTS AND DISCUSSIONS	44
4.1	Fitting of data to distributions	44
4.2	Simulation model	46
4.3	Model validation and verification	49
4.4	Analyses of actual and simulation result	52
4.4.1	Average waiting time at consultation Room	52
4.4.2	Average waiting time at pharmacy	52
4.4.3	Maximum waiting time at the consultation Room	53
4.4.4	Maximum waiting time at the pharmacy	54

4.4.5	Patients waiting at the consultation room	54
4.4.6	Patients waiting at the pharmacy	55
4.5	Results discussion	55
CHAPTER 5 ANALYSIS OF IMPROVEMENT		57
5.1	Number of servers (c) at consultation Room	57
5.2	Number of servers (c) at the pharmacy	61
5.3	Analysis discussion	64
CHAPTER 6 CONCLUSION AND RECOMMENDATIONS		65
6.1	Conclusion	65
6.2	Recommendation	66
REFERENCES		68
APPENDIX		73
VITA		80



LIST OF TABLES

3.1	Sample of collected data for consultation room	22
3.2	Sample of collected data for pharmacy	22
3.3	Number of servers used every day	26
3.4	Summary of probability distributions	33
3.5	Functions of flowchart modules	37
4.1	Distribution of service times for consultation room	46
4.2	Distribution of service times for pharmacy	47
4.3	Comparison of outputs between simulated and actual data for consultation room	52
4.4	Comparison of outputs between simulated and actual data for pharmacy	53
4.5	Average waiting time at consultation room	54
4.6	Average waiting time at pharmacy	55
4.7	Maximum waiting time at consultation room	55
4.8	Maximum waiting time at pharmacy	56
4.9	Patients waiting at the consultation room	57
4.10	Patients waiting at the pharmacy	57
5.1	Improvement of average waiting time for consultation room	60
5.2	Improvement of maximum waiting time for consultation room	61
5.3	Idleness of average waiting time for consultation room	62
5.4	Improvement of average waiting time for pharmacy	63
5.5	Improvement of maximum waiting time for pharmacy	64



LIST OF FIGURES

2.1	Comparison of single and multiple server model (Shanmugasundram & Umarani, 2015)	10
2.2	Flowchart of using Arena (Rosetti, 2016)	13
2.3	The Arena model window (Rosetti, 2016)	14
2.4	Flowchart modules and data modules (Rosetti, 2016)	15
3.1	Research design flowchart	23
3.2	Basis flowchart for Arena model	24
3.3	Outpatient department layout on Sunday	25
3.4	Poisson queues transition diagram (Taha, 2017)	27
3.5	Multiple servers model (Koka, Badshah & Shah, 2017)	30
3.6	Beta probability density function (Winston, 2004)	33
3.7	Erlang probability density function (Winston, 2004)	34
3.8	Gamma probability density function (Winston, 2004)	34
3.9	Normal probability density function (Winston, 2004)	35
3.10	Lognormal probability density function (Winston, 2004)	35
3.11	Arena model for consultation room on Sunday	38
3.12	Arena model for pharmacy on Sunday	39
3.13	Create dialogue box	40
3.14	Assign dialogue box	41
3.15	Decide dialogue box	41

3.16	Process dialogue box	42
3.17	Record dialogue box for time taken	43
3.18	Record dialogue box for number of patient	43
3.19	Record dialogue box for total time spent	44
3.20	Dispose dialogue box	44
4.1	Arena model layout on Sunday	49
4.2	Arena simulation output for each consultation rooms on Sunday	52
4.3	Arena simulation output for each pharmacy counter on Sunday	53
5.1	Improvement of average waiting time for consultation room	60
5.2	Improvement of maximum waiting time for consultation room	61
5.3	Idleness of average waiting time for consultation room	62
5.4	Improvement of average waiting time for pharmacy	63
5.5	Improvement of maximum waiting time for pharmacy	64
5.6	Idleness of average waiting time for pharmacy	65



PT TAAUTHM
PERPUSTAKAAN TUNKU AMINAH

LIST OF SYMBOLS AND ABBREVIATIONS

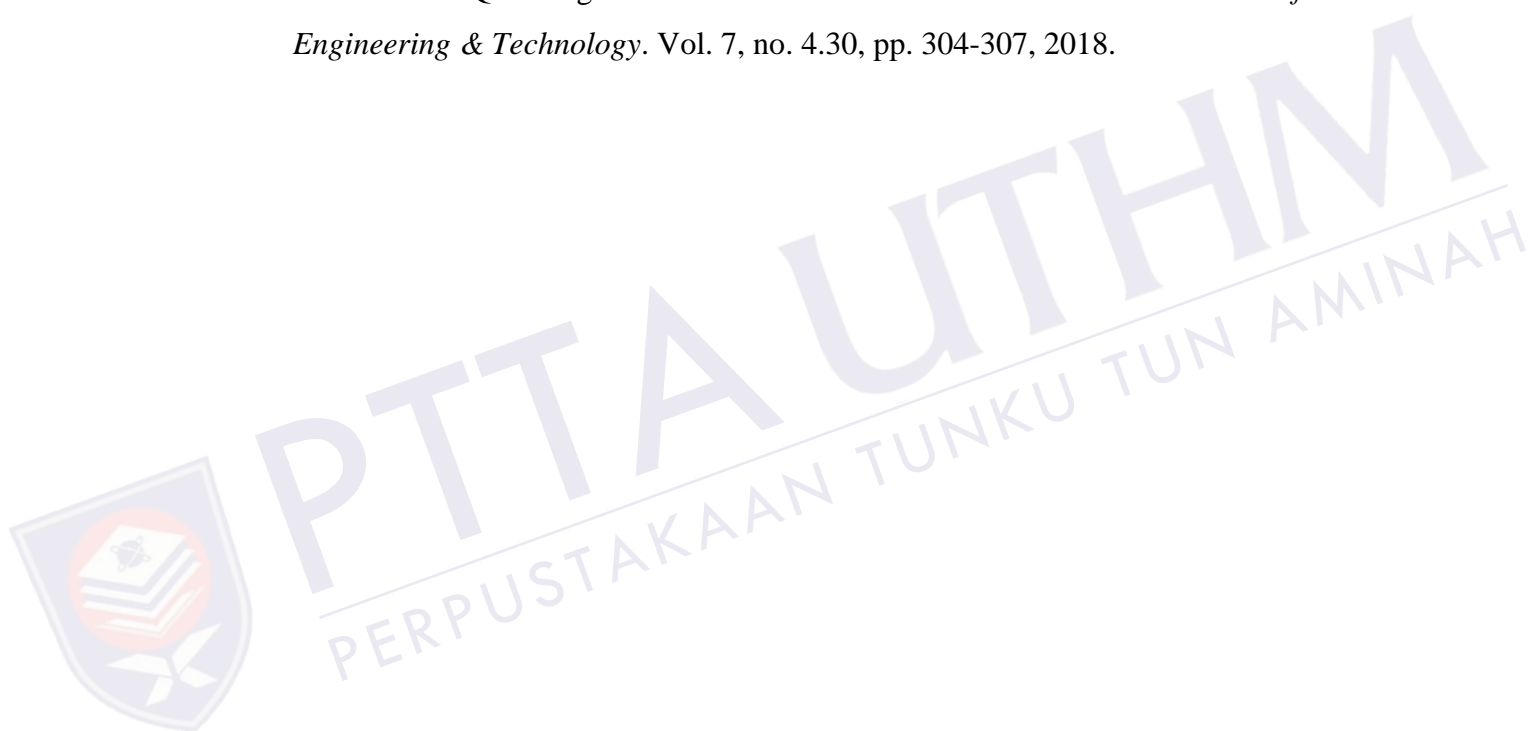
μ	-	Average service rate
λ	-	Average arrival rate
n	-	Number of customers in the system (in queue plus in service)
λ_n	-	Arrival rate given n customers in the system
μ_n	-	Departure rate given n customers in the system
P_n	-	Steady-state probability of n customers in the system
L_s	-	Average number of customers in the system
L_q	-	Average number of customers in the queue
W_q	-	Expected waiting time in queue
W_s	-	Expected waiting time in system
M	-	Arrival rate distance; Poisson or Exponential rate
M	-	Service rate distance; Poisson or Exponential rate
c	-	Number of service channels
GD	-	Service discipline/general distance of service time
∞	-	Maximum number allowed in system
∞	-	Calling source/population size
N	-	System limit
λ_{eff}	-	Effective arrival rate
A	-	Consultation room A
B	-	Consultation room B
C	-	Consultation room C
D	-	Consultation room D
E	-	Consultation room E
F	-	Consultation room F
P1	-	Dispensing counter 1
P2	-	Dispensing counter 2
P3	-	Dispensing counter 3

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
A1	Outpatient department layout on Monday and Tuesday	72
A2	Outpatient department layout on Wednesday	73
A3	Outpatient department layout on Thursday	74
A4	Arena model for consultation room on Monday and Tuesday	75
A5	Arena model for consultation room on Wednesday	76
A6	Arena model for consultation room on Thursday	77
A7	Arena model for pharmacy on Monday to Thursday	78

LIST OF PUBLICATION

Hajar Ariff, M Ghazali Kamardan, Suliadi Firdaus Sufahani, Maselan Ali.
Review on Queueing Problem in Healthcare. *International Journal of
Engineering & Technology*. Vol. 7, no. 4.30, pp. 304-307, 2018.



CHAPTER 1

INTRODUCTION

Chapter 1 is the engine that drives the entire research documentation. Hence, this section covers and explains about the background of the study, problem statements, objectives, scope of the study, significance of the study, and lastly, this thesis organisation.

1.1 Background of study

The main function of a general hospital is to provide the most comprehensive healthcare services to the public, especially for those who cannot afford to go to the private hospitals. Thus, the general hospital has been the main attraction to the public to get their healthcare services, resulting in the ever-increasing number of patients and visitors coming to the hospital, at any time of the day.

The number of patients and visitors coming to the general hospital is always on the rise, but the efficiency of the hospital management has not improved. This is evident from the long waiting times which patients have to bear with, before they receive their health services, thus rendering it difficult for customer satisfactions to be achieved. Patient satisfaction is ranked among the most significant success measures for the quality of healthcare services (Zabada, Sanjay & Munchus, 2001). Overcrowding in outpatient departments and specialists' clinics in Malaysian public hospitals is quite a common sight, as found in a study by Manaf (2006), which reported that, outpatient clinics in Malaysian public hospitals are overcrowded with patients.

The government hospitals in Malaysia have been in a state of transition, where demands for health services are sharply rising, primarily due to better perceptions of patients who are well-informed, about diseases and possible therapies (Ismail *et al.*, 2010; Pocock & Phua, 2011).

Over the years, hospitals in Malaysia, mainly those government-run, have to endure enormous challenges in delivering effective and adequate facilities with minimal resources (Zhu, Tang & Gong, 2013), with the number of patients increasing every year, while the number of key staff, such as doctors and nurses, significantly reduced. This problem has greatly affected several different departments, including the outpatient department, which queues for treatment may take hours. The development of faster services with a reduced waiting time for the outpatient department has also been the goal of many service providers in recent years (Garba, Ebenehi & Ademola, 2013; Singh & Gupta, 2014).

Long queues are symptomatic of inefficiency in hospital or clinical facilities. Unfortunately, this is the case in many public hospitals or health clinics in many developing countries. Many patients are received daily by the public outpatient clinics, which usually results in long waiting times (Afrane & Appah, 2014).

In the hospital, the nurses, trained counter personnel, including the Information Technology (IT) staffs and the entire equipment act as the servers in the queueing system, while clients who come to the hospital, including the walk-in patients, wait for the required services to be provided, before going to the pharmacy counter or to another department, for further treatments or services (Obulor & Eke, 2016).

This research was conducted to analyse the queueing issue at the Psychiatric and Mental Health outpatient department in a government hospital in Johor, and propose suitable solutions to improve it. It is critical to determine how long a patient must wait in line before being served and how this queueing time may be reduced. Patients tend to give up queueing, if it takes them too long to get their treatment. A simulation model, as developed in this study, would help in assessing potential improvements to the current problem. The average waiting time for each patient can be calculated using the simulation model. Since waiting time is crucial, it needs an adequate system component to be focused. Therefore, it is necessary to analyse and diagnose the waiting time consumed for each patient, in the outpatient department, so that this queueing issue can be resolved. The main aims of this study were to simulate

the current queueing system, to analyse the queueing problem and to propose suitable solutions.

1.2 Problem statement

Time is always a great concern for patients throughout their treatment, provided by any healthcare provider, either public or private. Despite being aware that, they need to wait to see a doctor, queueing for too long often creates uneasiness among the patients, and it wastes them their time, which could instead be used to accomplish other things beneficial. Researchers usually use simulation methods to help them visualise and understand the circumstances in their study, to improve the long waiting time (Ahmad *et al*, 2020). Previous research has shown that, a simulation modelling could be used to successfully overcome queueing system problems. Therefore, in this research, a simulation model was developed to simulate the current queueing system, to analyse the queueing problem and to propose suitable solutions to the issue of long waiting times in the Psychiatric and Mental Health outpatient department of a government hospital, in Johor. Arena, a simulation software, was used to create the simulation model because it is a software that include phases of simulation project starting from input data analysis to the analysis of simulation output data. The outpatient department was modelled, based on the current scenario, using the Arena simulation model and changes for improvements were made on the outpatient department, based on the trial-and-error method, to determine the optimum number of service counters, layout design and other factors to reduce the waiting time at the outpatient department. As far to our concern, this study was the first of its kind conducted at the Psychiatric and Mental Health outpatient department at a government hospital in Johor.

1.3 Objectives of study

The objectives of this study are as follows:

- (i) To analyse the queueing data of the Psychiatric and Mental Health outpatient department of a general hospital in south peninsular Malaysia.

- (ii) To propose a simulation model of queueing system for this department.
- (iii) To propose suitable improvement solutions to the current queueing problem at the outpatient department.

1.4 Scope of study

To achieve the stated objectives, this study focused on one of the general hospitals in Johor. The collection of data only involved the outpatient department. Data was collected for twenty days, from Sunday until Thursday, 8:00 a.m. to 4:30 p.m. Through the daily records, data needed to be analysed, such as, arrival rate, service time, number of patients waiting and rate of departure was collected. Subsequently, a simulation of the queueing situation was established from the collected data, before the data was further analysed.

1.5 Significant of study

The significant benefit which can be obtained from this study is that, its results can be used as guidelines and references for the management of government hospitals, particularly, the hospital selected for this research, in terms of planning, organising and controlling for future benefits. This study can also be used to identify and improve weaknesses related to health services management, by recommending better alternatives.

1.6 Thesis organization

This thesis consists of six chapters, which start with the Introduction, followed by Literature Review, Methodology, Results and Discussions, Analysis for Improvement and lastly Conclusion and Recommendations.

Chapter 1, which is the Introduction, starts with the background of the study, where it leads to the problem statement, which determines the objectives of this study. Scope of study describes details about what were involved in this study while Significant of study shows the benefit gain from this study.

Chapter 2 consists of Literature Review, which summarises the previous studies and theories related to queueing and simulation. Meanwhile, Methodology in Chapter 3 explains about the workflow of this study, and the formulas and software used to obtain the results.

Chapter 4, Results and Discussions, discusses the simulation model and analysis of the results obtained from the simulation model. Analysis for Improvement, in Chapter 5, shows the analysis in proposing improvement, based on the existing problems. Lastly Chapter 6, Conclusion and Recommendations, concludes the whole study and suggests suitable ideas for future research work.



CHAPTER 2

LITERATURE REVIEW

A queueing study is a real-life situation application of the queueing theory to solve daily queueing in our daily lives, such as in hospitals, post office and banks. Following the basis of this study, this section presents the literature review of related works by some researchers, related to the healthcare. Thus, this chapter summarises information about queueing theory and modelling, basic queueing principal, queueing model description, multiple server queueing model, simulation, Arena simulation software, application of simulation in healthcare, and applications of queueing and simulation in Malaysian healthcare.

2.1 Queueing theory and modelling

The first ever queueing theory was developed by the Danish telecommunications engineer, Agner Krarup Erlang. Erlang single facility M/M/s queues, known as Erlang C mathematical model, was analysed, where customer arrivals were based on the Poisson distribution. David G. Kendall was another significant figure in the evolution of queueing theory. Kendall introduced the A/B/C notation, known as 'Kendall's notation', which portrays the characteristics of a queueing method that has become the standard in the classification of queueing theory (Afrane & Appah, 2014).

Queueing theory was then introduced to packet switching networks in the 1960s by Leonard Kleinrock, and this development contributed to the birth of the Internet. In 1969, Leonard's Host Machine became the first node on the Internet, and

the first message to travel across the Internet was sent from there. In reality, however, operations in services often display features that were not captured by early queueing models, such as those developed by Erlang and Jackson (Nick, 2012).

Ndukwe, Tayo & Sariem (2011) examined the relationships between the number of pharmacy staff, the drug dispensing procedure and the waiting time of outpatients. A mathematical queueing model was used in their study to estimate the probability that the waiting time would exceed the given value, when the prescription arrival and service rates and number of servers were known. It was found that, the key factors determining outpatient waiting time were, the pattern of prescriptions at the pharmacy, the sequence of work and the number of staff working at the workplace.

The application of queueing theory and modelling to the queueing problem in the outpatient department of AngloGold Ashanti Hospital in Obuasi, Ghana, was investigated by Afrane & Appah (2014) in this report. A descriptive, observational, and ex post-facto case study methodology was used, and it was demonstrated that, the device can operate optimally with eight physicians, effectively, as opposed to only five.

A cross-sectional descriptive survey was done to study the queueing system at the general outpatient clinic, in relation to time spent by patients on the queue, and patient satisfaction. Observations were also made on the queueing model and the service discipline at the clinic. Majority of the patients spent 2 hours or less on the queue, before being seen by a doctor and less than 1 hour to see the doctor. The queueing method employed at the clinic is a multiple single channel type and the service discipline is priority service (Babar, Mudey & Khot, 2016).

Lasizi & Abdulazez (2017) examined the reliability of the implementation of queueing theory in outpatient service delivery, at Abubakar Tafawa Balewa University Clinic, Bauchi. The results obtained have shown that, the traffic volume or likelihood that the system was found to be busy was about 81%, and that, patients were likely to have to wait on the queue for 36 minutes to be served. It was proposed that more physicians be hired, at the same time, as an initiative to minimise patient waiting time.

The Emergency service of a public hospital was examined in this work using queue definitions and relationships. The least squares method was used to validate the function that best fits the arrivals and services data. Based on the model's findings, it was concluded that, the Emergency Department lacks the minimum number of doctors needed for a continuous flow of patients. The model calculated the minimum number

of doctors required to meet current and potential service demand, while maintaining the same service times and service disciplines. The analytical models allowed direct understanding of the current relationships, between service demand, number of doctors, and the attention priority of the patient seen, as a system of queues (Jauregui *et al.*, 2017).

2.2 Basic queueing model

A queueing system is known as a single server model, if the system has only one server, and a multi-server model, if the system has multiple parallel channels. A single server and multiple servers' systems are shown Figure 2.1 (a) and (b) (Shanmugasundaram & Umarani, 2015).

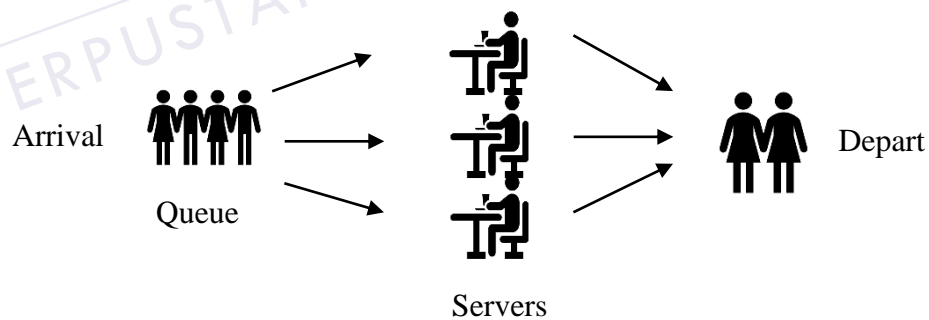
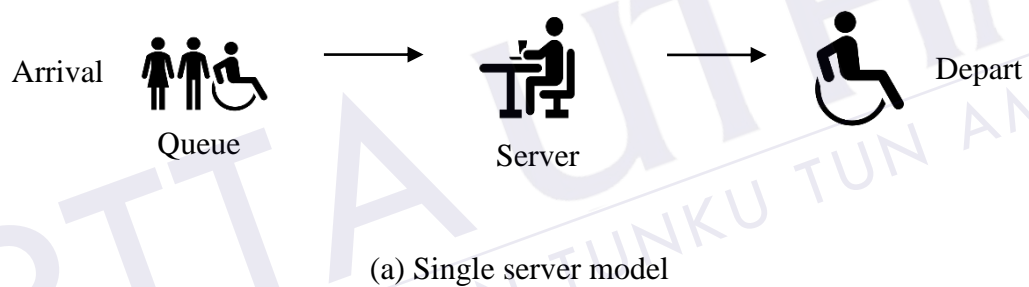


Figure 2.1: Comparison of single and multiple server models (Shanmugasundaram & Umarani, 2015)

The queueing theory framework consists of three key concepts, namely, customers, servers and queues (Schwartz, 2016). Customers are running units that serve the network. An individual can be a client or whatever which a system needs to process and finalise; a web application, a database inquiry and a component to be

milled via a machine. Servers are the entity that provides the service. It may be a cashier in the store, web server or database server or a browser. Queues are working units which wait, if the server is busy, and cannot do the work as it happens.

According to Koka, Badshah & Shah (2017), single server and multiple models are based on certain assumptions about the queueing, which are as follows:

- i. Arrivals are defined by Poisson probability distribution and come from an infinite population.
- ii. Single waiting line and each arrival waits to be served, regardless of the length of the queue, with no balking and reneging taking place.
- iii. The queue discipline is first come first served
- iv. A single server and processing time follow exponential distribution.
- v. Average service rate is higher than average arrival rate, $\mu > \lambda$

2.3 Simulation

Generally, simulation is a very powerful and widely used management science technique for the analysis and study of complex systems. A simulation model usually takes the form of a set of assumptions about the operation of the system, expressed as mathematical or logical relations, between the objects of interest in the system (Winston, 2004). Simulation is a viable replication of the performance of a real-world process or system over time, while queueing theory uses mathematical analysis to evaluate the system's measure of effectiveness. Each queueing system is a typical problem of a discrete event system and simulation is a very effective technique of addressing queueing problems, as well as analysing their effectiveness, in a practical way (Fadhil & Saad, 2011).

A simulation model is built on a set of assumptions about the system's behaviour. The mathematical, logical and symbolic relationships of system values between entities or objects express these assumptions. After the model has been validated and confirmed, it may be used to address 'What If' questions in the real-world system and is valuable for anticipating future system changes after validation and testing. Simulation is useful in the system design process, since it can save money and time, while also giving strategic decision knowledge (Hernandez, Morales & Rodriguez, 2016).

REFERENCES

- Afrane, S. & Appah, A. (2014). Queueing Theory and The Management of Waiting-time in Hospitals: The Case of Anglo Gold Ashanti Hospital Ghana. *International Journal of Academic Research in Business and Social Sciences*, 4 (2), pp. 34 - 44
- Ahmad, B.A., Khairatul, K. and Farnaza, A. (2017). An assessment of patient waiting and consultation time in a primary healthcare clinic. *Malaysian Family Physician*, 12(1), pp. 14 - 21
- Ahmad, N., Ghani, N.A., Kamil, A.A. & Tahar, R.M. (2015). Modelling the complexity of emergency department operations using hybrid simulation. *Internat J. Simul. Process Model*, 10(4), pp. 360 - 371
- Ahmad, N., Ghani, N.A., Kamil, A.A, Tahar, R.M. & Teo, A.H. (2012). Evaluating emergency department resource capacity using simulation. *Modern Applied Science*, 6(11), pp. 9 - 19
- Ahmad, N., Ramli, R., Hew, J.Z., Teo, A.H., Ghani, N.A. & Abdul Jabbar, W.K. (2017). A generic simulation optimization model of emergency department resource capacity. *Journal of Engineering and Applied Sciences*, 12(6), pp. 1558 – 1565
- Ahmad, S.A., Ng, K.W., Airdzaman, S.H., Ang, M.C. & Suliano, S.B. (2020). Improving Queuing System with Limited Resources Using TRIZ and Arena Simulation. *International Journal of Innovative Technology and Exploring Engineering (IJITEE)*, 9(7), pp. 911 – 919
- Akbari, H.H., Kharazmi, E., Hatam, N., Yousefi, S., Hesami, S.A. & Danaei, M. (2016). Using Queuing Theory and Simulation Modelling to Reduce Waiting Times in an Iranian Emergency Department. *International Journal of Community Based*, 4(1), pp. 11 - 26

- Ali, A.A.M. & Kassam, A.H. (2017). Optimization of Outpatient Department Performance Using Simulation. *International Journal of Clinical Medicine Research*, 4(6), pp. 88 - 92
- Asamoah, D.A., Sharda, R., Rude, H.N. & Doran, D. (2018). RFID-Based Information Visibility for Hospital Operations: Exploring Its Positive Effects Using Discrete Event Simulation. *Health Care Management Science*, 21(3), pp. 305 - 316
- Babar, V., Mudey, A.B. & Khot, P.G. (2016). Application of queuing theory to patient satisfaction at a A.V.B.R. Hospital, Sawangi (M), Wardha (Maharashtra State). *MRIMS J Health Sciences*, 4(2), pp. 111 - 115
- Bahadori, M., Mohammadnejhad, S.M, Ravangard, R. & Teymourzadeh, E. (2014). Using Queueing Theory and Simulation Model to Optimize Hospital Pharmacy Performance. *Iran Red Crescent Med J*, 6(3), pp. 1 – 7
- Cochran, J.K. & Bharti, A. (2006). A Multi-Stage Stochastic Methodology for Whole Hospital Bed Planning Under Peak Loading. *International Journal of Industrial and Systems Engineering*, 1(1), pp. 8 - 36
- Fadhil, M. & Saad, T. (2011). Simulation Approach to Model Queuing Problems. *3rd International Union of Arab Statisticians Scientific Conference*. Amman, Jordan. pp. 1 - 13
- Gan, S., Nasirin, S.A.P, Suzana, C.P. & Bahar, A.I.A. (2017). Discrete-Event Simulation Modelling Trials in Government Hospital: Preliminary Evidence from the Women and Children Hospital Sabah. *Pacific Asia Conference on Information Systems (PACIS)*. Langkawi, Malaysia. pp. 150
- Garba, S.J, Ebenehi, O.E. & Ademola, O.G. (2013). The Application of Waiting Line Management on The Operations of Public Sector Organizations: The Kogi State Health Sector Experience. *International Journal of Research in Business and Technology*, 3(3), pp. 2291 - 2118
- Garrido, J.M. (2009). *Object Oriented Simulation: A Modelling and Programming Perspective*. USA: Springer US
- Gui, J.; Wen, Z. & Bi, E. (2015). Reasonable Shoreline Length of a Fishing Port by Simulation Software Arena. *Proceedings of The Fifth International Conference on Transportation Engineering (ICTE 2015)*. Dalian, China. pp. 2726-2732
- Guseva, E., Varfolomeyeva, T., Efimova, I. & Movchan, I. (2018). Discrete Event Simulation Modelling of Patient Service Management with Arena. *International*

- Conference Information Technologies in Business and Industry 2018*. Tomsk, Russia: IOP Publishing Ltd. pp. 1-8
- Hamid, N.A. & Hamdan, N.S. (2018). Application of Queueing Theory Model and Simulation to Patient Flow at The Outpatient Department. *Proceedings of the International Conference on Industrial Engineering and Operations Management*. Bandung, Indonesia. pp. 3016 - 3028
- Hernandez, J.G., Morales, R.G. & Rodriguez, C.E.V. (2016). Measurable Order and Simulation. *International Journal of Mathematics in Operational Research*, 9(1), pp. 79 - 98
- Ibrahim, I.M., Choong, Y.L., Najmuddin, A.F., Ismail, S.R. & Rahim, S.K. (2019). Simulation Model Framework for Hospital Emergency Department Patient Flow. *International Journal of Civil Engineering and Technology (IJCET)*, 10(05), pp. 832 - 839
- Ismail, A., Jamil, A.T., Rahman, A. F.A., Bakar, J.M. A., Saad, N.M. & Saadi, H. (2010). The Implementation of Hospital Information System (HIS) in Tertiary Hospitals in Malaysia: A Qualitative Study. *Malaysian Journal of Public Health Medicine*, 10(2), pp. 16 - 24
- Jauregui, G.R.R., Perez, A.K.G., Gonzalez, S.H. & Ripalda, M.D.H. (2017). Analysis of the Emergency Service applying the Queueing Theory. *Contaduria y Administration*, 62(3), pp. 733 - 745
- Jin, X., Sivakumar, A.I. & Lim S.Y. (2013). A Simulation Based Analysis on Reducing Patient Waiting Time for Consultation in an Outpatient Eye Clinic. *Proceedings of the 2013 Winter Simulation Conference*. USA: IEEE. pp. 2192 - 2203
- Kalwar, M.A., Mari, S.I., Memon, M.S., Tanwari, A. & Siddiqui, A.A.A. (2020). Simulation Based Approach for Improving Outpatient Clinic Operations. *Mehran University Research Journal of Engineering & Technology*, 39(1), pp. 153 - 170
- Kelton W.D., Sadowski R.P & Sadowski D.A. (2015). *Simulation with Arena*. 6th Ed. Boston: McGraw-Hill Inc.
- Khair, U., Fahmi, H., Hakim, A.S. & Rahim, R. (2017). Forecasting Error Calculation with Mean Absolute Deviation and Mean Absolute Percentage Error. *International Conference on Information and Communication Technology (IconICT)*. Medan, Indonesia. pp. 1 - 6

- Koka, T.A., Badshah, V.H. & Shah, R.A. (2017). Single and Multi-Server Queueing Models: A Study. *International Journal of Mathematics and Its Application*, 5(4), pp. 595 - 603
- Lamsali, H. & Salleh, M.N. (2016). Gauging Performance of a Queueing System using Multi-Server Waiting Line Model (M/M/S): An Investigation on a Local Hospital's Outpatient Department. *Jurnal Teknologi (Sciences and Engineering)*, 78(6-4), pp. 123 - 129
- Lasisi, K.E. & Abdulazeez, K.A. (2017). Application of Queueing Theory in Outpatient Department of Health Institution. *International Journal of Pure and Applied Sciences*, 1(1), pp. 1 - 10
- Manaf, N.H.A. (2006). Patient Satisfaction in Outpatient Clinics of Malaysian Public Hospitals. *IIUM Journal of Economics and Management*, 14(1), pp. 81 - 110
- Mohammadi, M. & Shamohammadi, M. (2012). Queueing Analytic Theory Using WITNESS Simulation in Hospital Pharmacy. *International Journal of Engineering & Technology*, 12(6), pp. 20 - 27
- Mustafa, S. & Nisa, S.U. (2015). A Comparison of Single Server and Multiple Server Queueing Models in Different Departments of Hospitals. *Journal of Mathematics*, 47(1), pp. 73 - 80
- Najmuddin, A.F., Ibrahim, I.M. & Ismail, S.R. (2010). A Simulation Approach: Improving Patient Waiting Time for Multiphase Patient Flow of Obstetrics and Gynaecology Department (O&G Department) in Local Specialist Centre. *WSEAS Transactions on Mathematics*, 9(10), pp. 778 - 790
- Ndukwe, H.C., Fola, T. & Sariem, N.C. (2011). Factors Influencing Waiting Time in Outpatient Pharmacy of Lagos University Teaching Hospital. *International Journal Research Journal of Pharmacy (IRJP)*, 2(10), pp. 22 - 26
- Nick T.T. (2012). *Fundamentals of Queueing Systems: Statistical Methods for Analyzing Queueing Models*. New York: Springer-Verlag
- Obulor, R. & Eke B.O. (2016). Outpatient Queueing Model Development for Hospital Appointment System. *International Journal of Scientific Engineering and Applied Science (IJSEAS)*, 2(4), pp. 15 - 22
- Pocock, N.S. & Phua, K.H. (2011). Medical Tourism and Policy Implications for Health Systems: A Conceptual Framework from a Comparative Study of Thailand, Singapore and Malaysia. *Globalization and Health*, 7(1), pp. 12

- Pouraliakbarimamaghani, M., Mohammadi M. & Mirzazadeh, A. (2017). A Queuing Location-allocation model for Capacitated Health Care System. *Scientia Iranica*, 24(2), pp. 751 - 764
- Rosetti, M.D. (2016). *Simulation Modeling and Arena*. 2nd Edition. US: Wiley
- Schultz, J. & Claudio, D. (2014). Variability Based Surgical Scheduling: A Simulation Approach. *Proceedings of the 2014 Winter Simulation Conference*. USA: IEEE. pp. 1353 - 1364
- Schwartz, B. (2016). *The Essential Guide to Queueing Theory*. 3rd Edition. US: VividCortex.
- Shanmugasundaram, S. & Umarani, P. (2015). Queuing Theory Applied in our Day to Day Life. *International Journal of Scientific & Engineering Research (IJSER)*, 6(4), pp. 533 - 541
- Singh, A.R. & Gupta S.K. (2014). Study of Patient Waiting Time at Emergency Department of a Tertiary Care Hospital in India. *International Journal of Innovative Research and Review*, 2(2), pp. 42 - 46
- Taha A.H. (2017). *Operations Research: An Introduction*. 10th Edition. US: Pearson
- Virtue, A., Chausalet, T. & Kelly, J. (2011). Using Simplified Discrete-Event Simulation Models for Health Care Applications. *Proceedings of the 2011 Winter Simulation Conference*. USA: IEEE. pp. 1154 - 1165
- Winston, W.L. (2004). *Operations Research: Applications and Algorithms*. 4th Edition. London: Thomson Learning
- Zabada, Z., Sanjay, S. & Munchus, G. (2001). The Role of Information Technology in Enhancing Patient Satisfaction. *British Journal of Clinical Governance*, 6(1), pp. 9 - 16
- Zhang, X. (2018). Application of Discrete Event Simulation in Health Care: A Systematic Review. *BMC Health Services Research*, 18(687), pp. 1 - 11
- Zhu, H., Tang, J. & Gong, J. (2013). Nurse Staff Allocation in a Multi-stage Queuing System with Patients' Feedback Flow for an Outpatient Department. *iBusiness*, 5(03), pp. 90 - 95

VITA

The author was born on March 31st, 1993, in Taiping, Perak, Malaysia. She went to Sekolah Menengah Kebangsaan Agama Kerian, Perak, Malaysia for her secondary education, and Gopeng Matriculation College, for her preparatory education, prior to continuing her tertiary education. She pursued her degree at Universiti Tun Hussein Onn Malaysia (UTHM) Batu Pahat, Johor, Malaysia, and graduated with a Bachelor of Science (Industrial Statistics) with Honours, in 2016, under the Faculty of Applied Science and Technology. In December 2017, she registered for a postgraduate programme, under the same faculty, as a research student in Master of Science (Industrial Statistics).



PTTA UTHM
PERPUSTAKAAN TUNKU TUN AMINAH